



Safety Data Sheet

acc. to 29 CFR 1910.1200 App D



OctoFlex Prime Part A

Version number: 1.3

Date of compilation: 2025-09-23

SECTION 1: IDENTIFICATION

1.1 Product identifier

Name OctoFlex Prime Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses general use

1.3 Details of the supplier of the safety data sheet

Epoxy Depot, 2700 Cumberland Bldg 4, Lebanon, PA, 17042,
United States. Telephone: 1-855-723-7699. e-mail: info@epoxydepotusa.com.
Website: Epoxydepotusa.com.

1.4 Emergency telephone number

Emergency information service CHEMTREC: 1-800-535-5053
This number is only available during the following
office hours: Mon-Fri 12:00 AM - 11:59 PM

SECTION 2: HAZARD(S) IDENTIFICATION

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)
This mixture does not meet the criteria for classification.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)
not required

2.3 Other hazards

Results of PBT and vPvB assessment
Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.
Endocrine disrupting properties
Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
Castor oil glycidyl ether	CAS No 74398-71-3	75 - < 90	Skin Sens. 1 / H317	



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Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
xylene	CAS No 1330-20-7	1 – < 5	Asp. Tox. 1 / H304 Flam. Liq. 3 / H226	 

Remarks

For full text of abbreviations: see SECTION 16

SECTION 4: FIRST-AID MEASURES

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Water spray, Alcohol resistant foam, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Information on this property is not available.

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders



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Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

- Packaging compatibilities

Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)
this information is not available

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-



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tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	not determined
Particle	not relevant (liquid)
Odor	characteristic

Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	not determined
Flash point	not determined
Evaporation rate	not determined
Flammability (solid, gas)	not relevant, (fluid)
Vapor pressure	not determined
Density	not determined
Vapor density	this information is not available
Relative density	information on this property is not available

Solubility(ies)

- Water solubility	miscible in any proportion
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Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	not determined



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9.2	Viscosity	not determined
	Explosive properties	none
	Oxidizing properties	none
	Other information	there is no additional information

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

There is no additional information.

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

This mixture does not meet the criteria for classification.

Acute toxicity

Shall not be classified as acutely toxic.

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitization

Shall not be classified as a respiratory or skin sensitizer.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure



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- Shall not be classified as a specific target organ toxicant (single exposure).
- Specific target organ toxicity - repeated exposure
 - Shall not be classified as a specific target organ toxicant (repeated exposure).
- Aspiration hazard
 - Shall not be classified as presenting an aspiration hazard.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

No data available.

12.2 Persistence and degradability

Biodegradation

The relevant substances of the mixture are readily biodegradable.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: TRANSPORT INFORMATION

- | | | |
|------|-------------------------------------|---|
| 14.1 | UN number | not assigned |
| 14.2 | UN proper shipping name | not assigned |
| 14.3 | Transport hazard class(es) | none |
| 14.4 | Packing group | not assigned |
| 14.5 | Environmental hazards | non-environmentally hazardous acc. to the dangerous goods regulations |
| 14.6 | Special precautions for user | |
| | There is no additional information. | |



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14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

not assigned

International Maritime Dangerous Goods Code (IMDG) - Additional information

not assigned

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

not assigned

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations specific for the product in question

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
49 CFR US DOT	49 CFR U.S. Department of Transportation
Asp. Tox.	Aspiration hazard
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
DGR	Dangerous Goods Regulations (see IATA/DGR)
DOT	Department of Transportation (USA)
ED	Endocrine disruptor
Flam. Liq.	Flammable liquid
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
MARPOL	International Convention for the Prevention of Pollution from Ships (abbr. of "Marine Pollutant")
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)



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Abbr.	Descriptions of used abbreviations
PBT	Persistent, Bioaccumulative and Toxic
RTECS	Registry of Toxic Effects of Chemical Substances (database of NIOSH with toxicological information)
Skin Sens.	Skin sensitization
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.



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OctoFlex Prime Part B

Version number: 2.0
Replaces version of: 2025-09-22 (1)

Revision: 2025-09-23

SECTION 1: IDENTIFICATION

1.1 Product identifier

Identification of the substance	OctoFlex Prime Part B
CAS number	101-68-8

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	general use
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1.3 Details of the supplier of the safety data sheet

*Epoxy Depot, 2700 Cumberland Bldg 4, Lebanon, PA, 17042.
United States. Telephone: 1-855-723-7699. e-mail: info@epoxydepotusa.com.
Website: Epoxydepotusa.com.*

1.4 Emergency telephone number

Emergency information service	CHEMTREC: 1-800-535-5053 This number is only available during the following office hours: Mon-Fri 12:00 AM - 11:59 PM
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SECTION 2: HAZARD(S) IDENTIFICATION

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)
This substance does not meet the criteria for classification.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)
not required

2.3 Other hazards

Results of PBT and vPvB assessment
According to the results of its assessment, this substance is not a PBT or a vPvB.
Endocrine disrupting properties
Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Name of substance	4, 4- methylenediphenyl diisocyanate
Identifiers	
CAS No	101-68-8

SECTION 4: FIRST-AID MEASURES

4.1 Description of first-aid measures



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General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal



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binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

There is no additional information.

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials" (Section 10).

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)											
Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m ³]	STEL [ppm]	STEL [mg/m ³]	Ceiling-C [ppm]	Ceiling-C [mg/m ³]	Notation	Source
US	methylbis(phenylisocyanate) (4,4'-MDI)	101-68-8	PEL					0.02	0.2		29 CFR 1910.1000
US	methylenebis(p-phenyl isocyanate)	101-68-8	REL	0.005 (10 h)	0.05 (10 h)			0.02 (10 min)	0.2 (10 min)		NIOSH REL
US	methylenebis(p-phenyl isocyanate)	101-68-8	TLV®	0.005	0.051						ACGIH® 2025
US	methylenebis(p-phenyl isocyanate) (4,4'-MDI) (4,4'-diphenylmethanediisocyanate)	101-68-8	PEL (CA)	0.005	0.051						Cal/OSH A PEL

Notation

Ceiling-C ceiling value is a limit value above which exposure should not occur

STEL short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)

TWA time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours
time-weighted average (unless otherwise specified)



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8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	not determined
Particle	not relevant (liquid)
Odor	characteristic

Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	not determined
Flash point	not determined
Evaporation rate	not determined
Flammability (solid, gas)	not relevant, (fluid)
Vapor pressure	not determined
Density	not determined
Vapor density	this information is not available



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Relative density	information on this property is not available
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	not determined
Viscosity	not determined
Explosive properties	none
Oxidizing properties	none
9.2 Other information	there is no additional information

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

This substance does not meet the criteria for classification.

Acute toxicity

Shall not be classified as acutely toxic.

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitization

Shall not be classified as a respiratory or skin sensitizer.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.



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Carcinogenicity

Shall not be classified as carcinogenic.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

Name of substance	CAS No	Classification	Number
4, 4- methylenediphenyl diisocyanate	101-68-8	3	

Legend

3 Not classifiable as to carcinogenicity in humans

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

According to the results of its assessment, this substance is not a PBT or a vPvB.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.



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SECTION 14: TRANSPORT INFORMATION

- 14.1 UN number** not subject to transport regulations
- 14.2 UN proper shipping name** not relevant
- 14.3 Transport hazard class(es)** none
- 14.4 Packing group** not assigned
- 14.5 Environmental hazards** non-environmentally hazardous acc. to the dangerous goods regulations
- 14.6 Special precautions for user**
There is no additional information.
- 14.7 Transport in bulk according to IMO instruments**
The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Not subject to transport regulations.

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: REGULATORY INFORMATION

- 15.1 Safety, health and environmental regulations specific for the product in question**

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	/	none
Health	0	no significant risk to health
Flammability	1	material that must be preheated before ignition can occur
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).



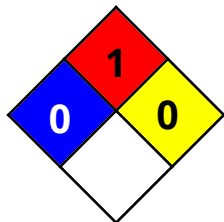
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15.2 Chemical Safety Assessment

No Chemical Safety Assessment has been carried out for this substance.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Indication of changes (revised safety data sheet)

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
1.1	Identification of the substance: 4, 4- methylenediphenyl diisocyanate	Identification of the substance: OctoFlex Prime Part B	yes
11.1		IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: change in the listing (table)	yes

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
29 CFR 1910.1000	29 CFR 1910.1000, Tables Z-1, Z-2, Z-3 - Occupational Safety and Health Standards: Toxic and Hazardous Substances (permissible exposure limits)
49 CFR US DOT	49 CFR U.S. Department of Transportation
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Cal/OSHA PEL	California Division of Occupational Safety and Health (Cal/OSHA): Permissible Exposure Limits (PELs)
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
DGR	Dangerous Goods Regulations (see IATA/DGR)
ED	Endocrine disruptor
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
NIOSH REL	National Institute for Occupational Safety and Health (NIOSH): Recommended Exposure Limits (RELs)
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic
PEL	Permissible exposure limit



Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

OctoFlex Prime Part B

Version number: 2.0
Replaces version of: 2025-09-22 (1)

Revision: 2025-09-23

Abbr.	Descriptions of used abbreviations
ppm	Parts per million
STEL	Short-term exposure limit
TLV®	Threshold Limit Values
TWA	Time-weighted average
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.
Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IM-DG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.



Technical Data Sheet

Product description

: A very low VOC, two component Polyurea system designed to be used only as a base coat for full broadcast flake and quartz systems.
This system is not UV stable. Must be Top coated

Advantages

: Excellent adhesion
2:1 ratio
Low Odor
Excellent adhesive properties, allowing application on other firm and hard coating, as well as a good bond to the substrate
Self-leveling and increased hiding ability.
VOC compliant.

Uses

: Aircraft hangar floors
Automotive shops
Bathrooms and locker rooms
Bridge decks and pillars
Car washes or wash bays
Industrial shop floors
Maintenance facilities
Primer/ Basecoat for use on concrete, wood, and block
Sidewalks and walkways
Wall coatings over sheetrock, wood and concrete

Technical Properties		
Mix Ratio		2A:1B
Color		Tan
Coverage Rate		150-200 sq. ft. per Gal.
Shelf Life		1 year
% Solids		100%
Viscosity		580-750
Density		8-8.4
Pot Life		25 minutes - 35 minutes
Cure Time		2 hours
Shore D Hardness	ASTM D2240	55-80

Cure Time	
Recoat Time	2 hours to 1 day at 70° F
Foot Traffic	6 hours at 70° F
Light Traffic	2 days at 70° F
Full Cure	5 days at 70° F



Surface Preparation: Substrate must be clean, dry, free of oil, grease, dust, and loose material.
For concrete, mechanical grinding is recommended.
For steel, SSPC-SP 10 (near white blast) with anchor profile 2-3 mills.

Mixing: Two-component system, mix part a and part b at the specified ratio (by weight or volume).
Use a high-speed mechanical mixer (300-500 rpm) for 2-3 minutes until uniform. While mixing, scrape the bottom and walls of the container at least once to ensure a quality mix. Only prepare what will be applied for pot life of the mixture.
Avoid entrapping air during mixing.

Application: Apply mixed product on the prepared surface tightly using an 8-12 mil squeegee.
Back roll with a 3/8 nap roller to evenly distribute the product.
Avoid creating any type of puddles.

First aid: In case of skin contact, wash with water and soap. In case of eye contact, immediately rinse with water for at least 15 minutes. Consult a physician. For respiratory irritation, move affected person to fresh air. Remove contaminated clothes and clean before reuse.

Clean-up/Storage: Store in a climate-controlled environment to protect from freezing or overheating.

Clean all tools and materials with appropriate cleaner before the product cures. Wash hands and skin carefully with warm soapy water.
Once the product has hardened, it will need to be removed through mechanical means.

Limitations The substrate must be at a minimum of 10°C (50°F) and must not exceed a maximum of 30°C (86°F).

Humidity not to exceed 85% during application and curing.

Substrate temperature must be 3°C (5.5°F) above dew point measured.

Humidity content of substrate must be <4% when coating is applied.

Do not apply on a porous surface where a transfer of humidity could occur during the application process. Protect from humidity, condensation and contact with water during the initial 24-hour curing time.

